

Test Report No. 6134352

Date : 14-Feb-2025

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Client : Thai Hong Plastic Industry Co.,Ltd.
30/9 Moo 8, Suksawat Road.,
NaiklongBangPlakod, Phrasamutjaedi, Samutprakarn 10290 Thailand

The following sample(s) was/were submitted and identified by client as:

Sample Name : PE Bag
Sample Description : Inner Bag
Manufacturer/Vendor : Thaihong Plastic Industry Co.,Ltd

The following sample(s) was/were identified by SGS as:

SGS Sample No. : 6450024
Sample Condition : Sample is contained in a plastic bag.
Quantity Submitted : 1 pack
Sample Receiving Date : 24-Jan-2025
Testing Period : 24-Jan-2025 to 14-Feb-2025

Test Method & Results : Please refer to next page(s).

Signed for and on behalf of

SGS (Thailand) Ltd.



Rutuchporn Mounsom

Toys and Hardlines Laboratory Manager



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Test Requested & Result Summary

Test Requested : Please refer to the result summary (Test parameter(s) was/were selected by client).

Result Summary:

Test Requested	Conclusion
Notification of the Ministry of Public Health (No.435) B.E. 2565 (2022) (List no.1) : Qualities or standard for container made from plastic;	
a) Overall migration 50% Ethanol (V/V)	PASS
b) Specific Migration of Heavy Metal	PASS
c) Specific Migration of Primary Aromatic Amine	PASS
d) Pathogenic microorganisms	See results

Remark:

1. Test results in this report are applicable for the item tested and reflects the tested sample as received.
2. The decision rules based on simple acceptance which the probability of false accept may be as high as 50% in case the results is exactly on the tolerance limit.

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TEST RESULTS

Notification of the Ministry of Public Health (No.435) B.E. 2565 (2022) (List no.1) : Qualities or standard for container made from plastic;

a) Overall migration

Method : With reference to Commission Regulation (EU) No 10/2011 of 14 January 2011 Annex III and Annex V for selection of condition and EN 1186-1:2002 for selection of test method (1st migration);
EN 1186-3:2022 Test methods for overall migration in evaporable simulants

Simulant Used	Test Condition	Result (1) (mg/dm ²)	Reporting Limit (mg/dm ²)	Permissible Limit (mg/dm ²)
50% Ethanol (V/V)	10 days at 40 Degree C	ND	3.0	10
Comment	--	PASS	--	--

Sample Description :

1. Clear plastic inner bag

Note :

1. mg/dm² = milligram per square decimeter
2. Degree C = degree Celsius
3. ND = Not Detected

Remark :

1. Test condition & simulant were specified by client.
2. The ratio of surface area to volume is 10 dm² per 1 kg of foodstuff in contact with.
3. The product is single-use as specified by client.

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TEST RESULTS

b) Specific migration of heavy metal***

Method: With reference to EN 13130-1:2004. Analysis was performed by ICP-MS / ICP-OES.

Simulant Used: 3% acetic acid (w/v)

Test Condition: 60 Degree C for 10 days (1st Migration)

Test Item	Result (1) (mg/kg) (1 st migration)	Reporting Limit (mg/kg)	Permissible Limit (mg/kg)
Specific Migration of Aluminium	ND	0.1	1
Specific Migration of Antimony	ND	0.01	0.04
Specific Migration of Arsenic	ND	0.01	ND
Specific Migration of Barium	ND	0.25	1
Specific Migration of Cadmium	ND	0.002	ND
Specific Migration of Chromium	ND	0.01	ND
Specific Migration of Cobalt	ND	0.01	0.05
Specific Migration of Copper	ND	0.25	5
Specific Migration of Iron	ND	5	48
Specific Migration of Lead	ND	0.01	ND
Specific Migration of Lithium	ND	0.1	0.6

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TEST RESULTS

Test Item	Result (1) (mg/kg) (1 st migration)	Reporting Limit (mg/kg)	Permissible Limit (mg/kg)
Specific Migration of Manganese	ND	0.1	0.6
Specific Migration of Mercury	ND	0.01	ND
Specific Migration of Nickel	ND	0.01	0.02
Specific Migration of Zinc	ND	0.5	5
Specific Migration of Europium	ND	0.025	-
Specific Migration of Gadolinium	ND	0.025	-
Specific Migration of Lanthanum	ND	0.025	-
Specific Migration of Terbium	ND	0.025	-
Specific Migration of Europium + Gadolinium + Lanthanum + Terbium	ND	--	0.05
Comment	PASS	--	--

Sample Description:

1. Clear plastic inner bag

Note :

1. mg/kg = milligram per kilogram of foodstuff in contact with
2. Degree C = degree Celsius
3. ND = Not Detected

Remark:

1. Test condition & simulant were specified by client.
2. The ratio of surface area to volume is 6 dm² per 1 kg of foodstuff in contact with.
3. The product is single-use as specified by client.
4. The test item(s) marked *** on test report is/are analyzed at SGS (Thailand) Limited, address: 10, 10/1 - 4 and 12 Soi Rama III S. 59, Chong Nonsi, Yan Nawa, Bangkok.

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TEST RESULTS

c) Specific migration of Primary Aromatic Amine***

Method : LBTY-23011 based on EN 13130-1: 2004 and Regulation EU No.10/2011 by LC-MS/MS

Simulant Used: 3% acetic acid (w/v)

Test Condition: 60 degree C for 10 days (1st Migration)

Test Item	Cas No.	Result (1) (mg/kg)	Reporting Limit (mg/kg)	Permissible Limit (mg/kg)
1,3-phenylenediamine	108-45-2	ND	0.002	ND
4,4'-Methylenebis (3-chloro-2,6-diethylaniline)	106246-33-7	ND	0.001	0.05
4,4'-diaminodiphenyl sulphone	80-08-0	ND	0.002	5
2-aminobenzamide	88-68-6	ND	0.002	0.05
Comment	--	PASS	--	--

Sample Description:

1. Clear plastic inner bag

Note:

1. mg/kg = milligram per kilogram of foodstuff in contact with
2. degree C = degree Celsius
3. ND = Not Detected

Remark:

1. Test condition & simulant were specified by client.
2. The ratio of surface area to volume is 6 dm² per 1 kg of foodstuff in contact with.
3. The test item(s) marked *** on test report is/are analyzed at SGS (Thailand) Limited, address: 10, 10/1 - 4 and 12 Soi Rama III S. 59, Chong Nonsi, Yan Nawa, Bangkok.

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Method : With reference to EN 13130-1 : 2004. Analysis was performed by UV-Vis Spectrophotometer.

Simulant Used : 3% acetic acid (w/v)

Test Condition: 60 degree C for 10 days (1 st Migration)

Test Item	Result (1) (mg/kg)	Reporting Limit (mg/kg)	Permissible Limit (mg/kg)
Primary Aromatic Amine	ND	0.002	0.01
Comment	PASS	--	--

Sample Description :

1. Clear plastic inner bag

Note :

1. mg/kg = milligram per kilogram of foodstuff in contact with
2. C = degree Celsius
3. ND = Not Detected

Remark:

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d) Pathogenic microorganisms

Test Items	Method	Results	Units
<i>E.coli</i> ***	Compendium of methods for the examination of foods, 5th edition, 2015, chapter 9	Not detected	Per 50 square centimeter
<i>Staphylococcus aureus</i> ***	Compendium of methods for the examination of foods, 5th edition, 2015, chapter 39	Not detected	Per 50 square centimeter
<i>Bacillus cereus</i> ***	Compendium of methods for the examination of foods, 5th edition, 2015, chapter 31	Not detected	Per 50 square centimeter
<i>Salmonella spp.</i> ***	ISO 6579-1 : 2017	Not detected	Per 50 square centimeter
<i>Clostridium perfringens</i> ***	Compendium of methods for the examination of foods, 5th edition, 2015, chapter 33	Not detected	Per 50 square centimeter
Total Plate Count***	ISO 4833-1: 2013	Less than 1	CFU/50 square centimeter

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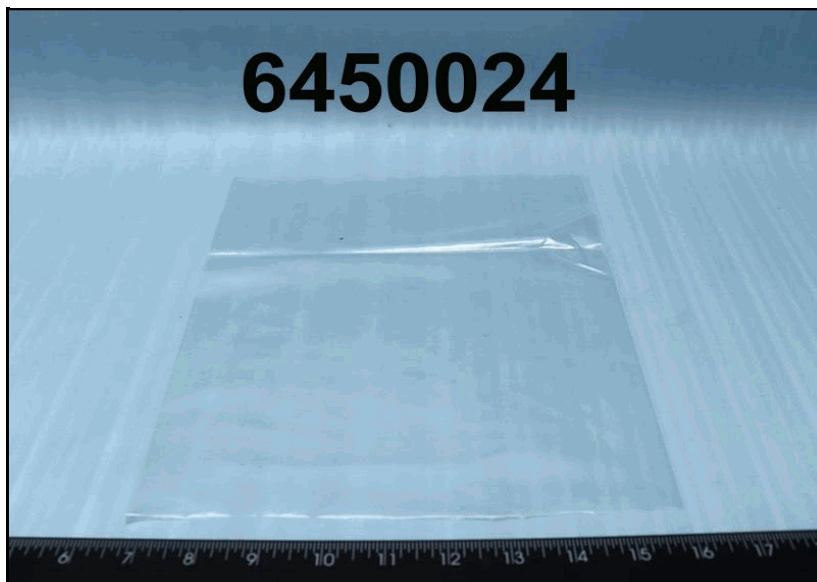
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SAMPLE/ATTACHMENT PICTURE



***** End of Report *****

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